

盛仕达控股集团
SHINESTAR HOLDINGS GROUP

湖南佰仕达钢管有限公司
BESTAR STEEL CO., LTD



无缝钢管
SMLS PIPE
CATALOGUE

Bestar Steel



盛仕达控股集团 / 湖南佰仕达钢管有限公司

Tel: 0086-731-88678531 88678532 88678537 88678538 88706080 88706029
Fax: 0086-731-88678531 E-mail: sales@bestartubes.com
Head Office Address: No.9 Xiangfu Road, Yuhua District, Changsha, Hunan, China
Web: <http://www.bestartubes.com> / <http://www.apicasing.com>

Integrated Steel Procurement Service Provider

钢 材 采 购 整 体 服 务 商

立足中国 服务全球 BASED ON CHINA SERVING THE WORLD

打造钢材整体服务领域的百年标杆企业！
Creating a century model enterprise in the integrated
steel service industry!

要创造一个更为宽广繁盛的未来：

必须秉持以人为本的理念为核心
不断的为客户解决问题创造价值

To create a broader prosperous future, we
must uphold the people-oriented concept as
the core, continue to solve problems, create
value and for customers.

目 录 CONTENT



CONTENT

- 公司简介 02 Introduction
- 工厂设备 04 Facilities & Equipments
- 生产工艺流程 08 Production Process Flow Chart
- 产品介绍 10 Product Introduction
- 质量保证 18 Quality Assurance
- 经营业绩 22 Operating Performance
- 合作客户 24 Clients
- 联系方式 25 Contact us

公司介绍 INTRODUCTION

盛仕达控股集团

盛仕达控股集团成立于1993年，是一家立足中国、服务全球的钢材采购整体服务商，为国内外所有钢材采购商，提供集生产、采购、销售、加工、物流、信息于一体的整体化服务。集团注册资本2.8亿，先后被评为中国民营企业500强、中国钢材销售50强、湖南省私营企业100强。

集团公司下属无缝钢管工厂生产油气用管、压力容器用管、机械加工用管等各种用途的碳钢、合金无缝钢管，钢管生产加工规格范围覆盖 $\phi 8 - \phi 1200\text{mm}$ ，壁厚为1-200mm，年生产钢管能力50万吨，石油专用管加工生产能力25万吨，热处理生产产能15万吨。2005年后集团公司斥巨资兴建了 $\phi 114$ 、 $\phi 219$ 、 $\phi 660$ 等3条HFW直缝高频电阻焊钢管生产线、 $\phi 813$ 、 $\phi 1422$ 等2条JCOE大口径直缝双面埋弧焊SAWL钢管生产线、 $\phi 219 \sim \phi 4330$ 高钢级SAWH螺旋埋弧焊钢管生产线，FBE/2PE/3PP/3PE内外防腐生产线两条，焊管生产覆盖规格范围： $\phi 10.3 - \phi 4330\text{mm}$ ，壁厚为1-50mm，年生产各类焊接钢管能力100万吨，防腐管年生产能力200万平方米。

盛仕达，始终坚持国际化发展战略，布局全球、集群发展，以“对内成就员工、对外成就客户”为企业使命，持续推动企业成长，为员工创造平台、实现价值，为客户解决问题，创造价值，最终实现打造“钢材整体服务领域的百年标杆企业”的目标。

佰仕达

湖南佰仕达钢管有限公司作为盛仕达控股集团旗下最有价值的资产，是一家专业从事钢管出口业务的大型企业。佰仕达通过了SGS的中国认证供应商体系，CE认证，ISO9001质量管理体系认证，受到华夏邓白氏的综合高分评估，被中国信用评级协会评为AAAAA级信用企业。

佰仕达已经建立了广泛的国际销售网络，形成了良好的国际知名度，佰仕达的优质客户遍及全球的每一个区域。佰仕达是中国综合实力最强的钢管出口商之一，是PDVSA、道达尔、埃及石油公司、伊朗石油公司、尼日利亚石油公司、阿曼石油公司、ONGC、SARB、CCED、Southern、国民油田等公司的合格供应商，佰仕达将会通过不断扩展国际市场以实现持续增长。

佰仕达致力于为客户提供最低的价格支持、专业的技术支持、灵活多样的付款方式、雄厚的资金支持、整体配套采购方案、全面的招投标方案等专业服务，帮助客户在当地市场赢得竞争，成为客户在钢管行业的最可靠的中国合作伙伴。

About Shinestar Holdings Group

Established in 1993, Shinestar Holdings Group is the integrated steel procurement service provider, based on China and serving the global, to supply overall service including production, purchasing, marketing, processing, logistics, information for domestic and foreign purchaser. With registered capital of 280 million, Shinestar has been awarded the China's top 500 private enterprises, China's top 50 steel sales, Hunan's top 100 private enterprises.

The group's seamless pipe mills mainly produce various carbon and alloy steel pipes including oil & gas pipe, pressure pipe and mechanical tubing, etc. The pipe size ranges at $\phi 8 - \phi 1200\text{mm}$ with wall thickness 1 - 200mm. Our annual production capacity is 500,000 tons with OCTG processing capacity 250,000 tons/year and heat treated pipe 150,000 tons/year. After 2005, the group founded 3 $\phi 114$, $\phi 219$ and $\phi 660$ HFW lines, 2 large diameter $\phi 813$ and $\phi 1422$ JCOE SAWL lines, $\phi 219 - \phi 4330$ high grade SAWH lines and 2 internal and external anti-corrosion FBE/2PE/3PP/3PE coating lines. The pipe size ranges at $\phi 10.3 - \phi 4330$ with wall thickness 1-50mm, and annual production capacity is 1,000,000 tons/year for welded pipe, and 2,000,000 m²/year for anti-corrosion coated pipe.

Shinestar, always insisting international development strategy, global distribution and cluster development, regarding the "internal staff achievements and external customer success" as the corporation mission, continuing to promote business growth, creating a platform and achieving value for employees, solving problems and creating values for customers, eventually achieve the goal to create a century model enterprise in the integrated steel service industry.

About Bestar

As the most valuable asset under Shinestar Holdings Group, Bestar Steel Co., Ltd is a large enterprise specializing in the export of steel pipes.

Bestar has passed the SGS Certification of China Supplier System, CE authentication, and ISO9001 Quality Management System Certification. Besides, Bestar gets comprehensive high score in the HuaXia Dun & Bradstreet assessment, and has been rated AAAA credit enterprise by China Credit Evaluation Association.

Bestar has set up extensive international sales network covering each region around the world, and achieved good international reputation.

As one of the steel pipe exporters with strongest comprehensive strength in China, also the qualified supplier to PDVSA, TOTAL, EGPC, BUSHEHR, NNPC, OOC, ONGC, SARB, CCED, Southern, NOV, etc, Bestar will continue to expand international market to achieve sustainable growth.

Bestar is committed to providing clients with support on lowest price, professional technique, various payment methods, abundant funds, overall procurement program, comprehensive bidding program, helping clients become competitive in the local market, and becoming clients' most reliable Chinese partner in steel industry.



工厂设备
Facilities & Equipments

热轧生产线 >>>
Hot Rolling Production Line



冷拔/冷轧生产线 >>>
Cold-drawn / Cold-rolled Production Line

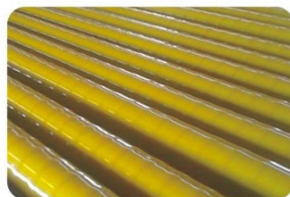




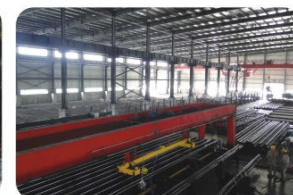
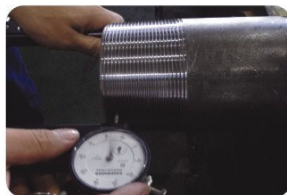
钻杆加工生产线 >>>
Drill Pipe Threading Line



防腐生产线 >>>
Anti-corrosion Coating Production Line

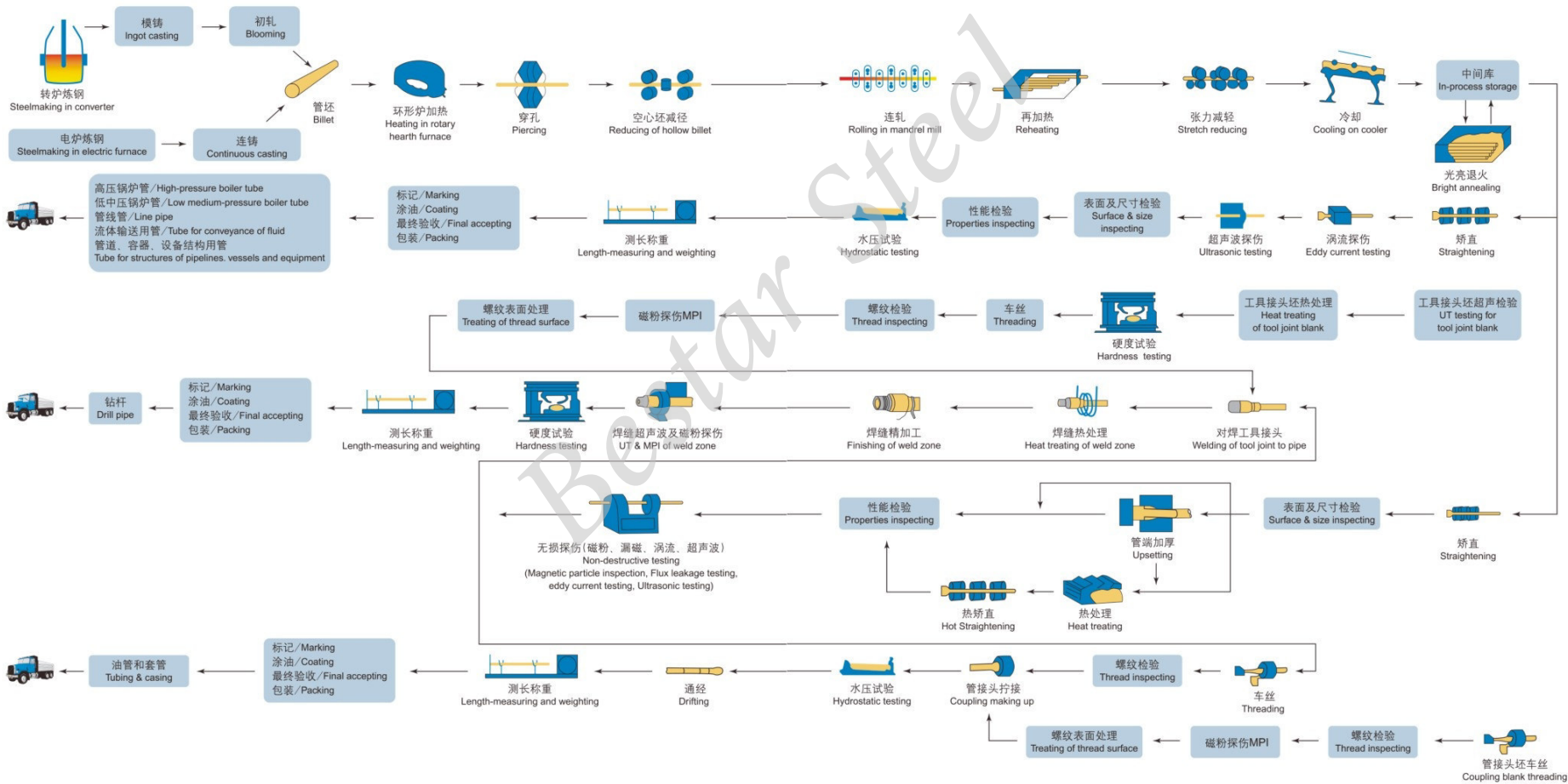


油套管加工生产线 >>>
Tubing and Casing Pipe Threading Line



生产工艺流程

Production Process Flow Chart



产品介绍

Product Introduction



管线管/Line Pipe

标准 Standard:
API SPEC 5L ISO 3183
EN10208

用途 Uses:
用于石油、天然气工业中的气、水、油输送
For conveying gas, water and oil either
in the oil or natural gas industries

规格 Dimension:
无缝管 SMLS: $\Phi 10.3\sim 720 \times 1.7\sim 52\text{mm}$
焊管 WELD: $\Phi 219\sim 2134 \times 5\sim 52\text{mm}$

钢级 Grade:

标准 Standard	钢管种类 Type of pipe	等级 Class	钢级 Grade
API SPEC 5L ISO 3183	无缝管 SMLS	PSL1	L245B, L290 X42, L320 X46, L360 X52, L390 X56, L415 X60, L450 X65, L485 X70
		PSL2	L245N BN, L290N X42N, L320N X46N, L360N X52N, L390N X56N, L415N X60N, L360Q X52Q, L390Q X56Q, L415Q X60Q, L485Q X70Q
		PSL2 酸性环境 PSL2 Sour service	L245NS BNS, L290NS X42NS, L320NS X46NS, L360NS X52NS, L390NS X56NS, L415NS X60NS, L360QS X52QS, L390QS X56QS, L415QS X60QS, L485QS X70QS
		PSL1	L245B, L290 X42, L320 X46, L360 X52, L390 X56, L415 X60, L450 X65, L485 X70
GB/T 9711.1	焊管 WELD	-	L245, L290, L320, L360
		-	L245, L290, L320, L360, L390, L415, L450, L485, L555
GB/T 9711.2	无缝管 SMLS	-	L245NB, L290NB, L360NB, L415NB
		-	L245MB, L290MB, L360MB, L415MB, L450MB, L485MB, L555MB
GB/T 9711.3	无缝管 SMLS	非酸性环境 Non-sour service	L245NC, L290NC, L360NC
		酸性环境 Sour service	L245NCS, L290NCS, L360NCS
	焊管 WELD	非酸性环境 Non-sour service	L290MC, L360MC, L415MC, L450MC, L485MC, L555MC
		酸性环境 Sour service	L290MCS, L360MCS, L415MCS, L450MCS, L485MCS

化学分析 Chemical Analysis(%):

Standard	Product Specification Level	Steel grade	Chemical composition, %							CEpm
			C	Mn	P	Si	V	Nb	Ti	
API 5L	PSL 1	L210 or A	≤ 0.22	≤ 0.90	≤ 0.030	-	-	-	-	≤ 0.25
		L245 or B	≤ 0.28	≤ 1.20	≤ 0.030	-	-	-	-	≤ 0.25
		L290 or X42	≤ 0.28	≤ 1.30	≤ 0.030	-	-	-	-	≤ 0.25
		L320 or X46	≤ 0.28	≤ 1.40	≤ 0.030	-	-	-	-	≤ 0.25
		L360 or X52	≤ 0.28	≤ 1.40	≤ 0.030	-	-	-	-	≤ 0.25
		L390 or X56	≤ 0.28	≤ 1.40	≤ 0.030	-	-	-	-	≤ 0.25
	PSL 2	L415 or X60	≤ 0.28	≤ 1.40	≤ 0.030	-	-	-	-	≤ 0.25
		L245Ror BR	≤ 0.24	≤ 1.20	≤ 0.025	≤ 0.40	e	e	≤ 0.04	≤ 0.25
		L290R or X42R	≤ 0.24	≤ 1.20	≤ 0.025	≤ 0.40	≤ 0.06	≤ 0.05	≤ 0.04	≤ 0.25
		L245N or BN	≤ 0.24	≤ 1.20	≤ 0.025	≤ 0.40	e	e	≤ 0.04	≤ 0.25
		L290N or X42N	≤ 0.24	≤ 1.20	≤ 0.025	≤ 0.40	≤ 0.06	≤ 0.05	≤ 0.04	≤ 0.25
		L320N or X46N	≤ 0.24	≤ 1.40	≤ 0.025	≤ 0.40	≤ 0.07	≤ 0.05	≤ 0.04	≤ 0.25
		L360N or X52N	≤ 0.24	≤ 1.40	≤ 0.025	≤ 0.45	≤ 0.10	≤ 0.05	≤ 0.04	≤ 0.25
		L390N or X56N	≤ 0.24	≤ 1.40	≤ 0.025	≤ 0.45	≤ 0.10	≤ 0.05	≤ 0.04	≤ 0.25
L415N or X60Q	≤ 0.18	≤ 1.70	≤ 0.025	≤ 0.45	-	-	-	≤ 0.25		
L450N or X65Q	≤ 0.18	≤ 1.70	≤ 0.025	≤ 0.45	-	-	-	≤ 0.25		
L485N or X70Q	≤ 0.18	≤ 1.80	≤ 0.025	≤ 0.45	-	-	-	≤ 0.25		

Note: The sum of the columbium [niobium], and vanadium contents shall not exceed 0.06%. An alternative maximum may be established by mutual agreement between the purchaser and the manufacturer.

机械性能 Mechanical Properties:

Standard	Product Specification Level	Steel grade	Yield Strength (min), Mpa	Tensile Strength(min), Mpa
API 5L	PSL 1	L210 or A	210	335
		L245 or B	245	415
		L290 or X42	290	415
		L320 or X46	320	435
		L360 or X52	360	460
		L390 or X56	390	490
	PSL 2	L415 or X60	415	520
		L245Ror BR	245-450	415-760
		L290R or X42R	290-495	415-760
		L245N or BN	245-450	415-760
		L290N or X42N	290-495	415-760
		L320N or X46N	320-525	435-760
		L360N or X52N	360-530	460-760
		L390N or X56N	390-545	490-760
L415N or X60N	415-565	520-760		

油管/Tubing

API 5CT Tubing:

Tubings are used as pipe to transport crude oil or natural gas from layer of the oil to surface, can bear better pressure during oil or gas production, and have smaller diameters.

适用标准及供货技术条件:

Standards and Technical Conditions for Supply:API Spec 5CT

用途 Uses:

油管用于油井中抽取石油或天然气 Tubing is used for extracting oil or gas from wells.

规格 Dimension:

OD 48.26~114.3mm WT 3.18~16mm

钢级 Grade:

J55, N80-1,N80-Q, L80-1, L80-9Cr,L80-1,C90, T95, C95, P110.

螺纹型号 Thread types:

NUE,EUE,NEW VAM,VAM TOP,VAM FJL,PH6,Hydril CS,PH4,JFE FOX, etc.

长度 Lengths:

API 5CT Tubing	Range 1	Range 2	Range 3
	6.10~7.32	8.53~9.75	11.58~12.80

尺寸 Dimension:

1	Label			Outside diameter mm	Wall thickness mm	Type of end-finish						
	2					H40	J55	L80	N80-1/Q	C90	T95	P110
	NU T&C	EU T&C	IJ									
1	2	3	4	5	9	10	11	12	13	14	15	16
1.9	2.75	2.9	2.76	48.26	3.68	PNU1	PNU1	PNU1	PNU1	PNU1	PNU1	-
1.9	3.65	3.73	-	48.26	5.08	PU	PU	PU	PU	PU	PU	PU
1.9	4.42	-	-	48.26	6.35	-	-	P	-	P	P	-
2 3/8	4	-	-	60.32	4.24	PU	PN	PN	PN	PN	PN	-
2 3/8	4.6	4.7	-	60.32	4.83	PNU	PNU	PNU	PNU	PNU	PNU	PNU
2 3/8	5.8	5.95	-	60.32	6.45	-	-	PNU	PNU	PNU	PNU	PNU
2 3/8	6.6	-	-	60.32	7.49	-	-	P	-	P	P	-
2 3/8	7.35	7.45	-	60.32	8.53	-	-	PU	-	PU	PU	-
2 7/8	6.4	6.5	-	73.02	5.51	PNU	PNU	PNU	PNU	PNU	PNU	PNU
2 7/8	7.8	7.9	-	73.02	7.01	-	-	PNU	PNU	PNU	PNU	PNU
2 7/8	8.6	8.7	-	73.02	7.82	-	-	PNU	PNU	PNU	PNU	PNU
2 7/8	9.35	9.45	-	73.02	8.64	-	-	PU	-	PU	PU	-
2 7/8	10.5	-	-	73.02	9.96	-	-	P	-	P	P	-
3 1/2	7.7	-	-	88.9	5.49	PN	PN	PN	PN	PN	PN	-
3 1/2	9.2	9.3	-	88.9	6.45	PNU	PNU	PNU	PNU	PNU	PNU	PNU
3 1/2	10.2	-	-	88.9	7.34	PN	PN	PN	PN	PN	PN	-
3 1/2	12.7	12.95	-	88.9	9.52	-	-	PNU	PNU	PNU	PNU	PNU
3 1/2	14.3	-	-	88.9	10.92	-	-	P	-	P	P	-
3 1/2	15.5	-	-	88.9	12.09	-	-	P	-	P	P	-
4	9.5	-	-	101.6	5.74	PN	PN	PN	PN	PN	PN	-
4	10.7	11	-	101.6	6.65	PU	PU	PU	PU	PU	PU	-
4	13.2	-	-	101.6	8.38	-	-	P	-	P	P	-
4	16.1	-	-	101.6	10.54	-	-	P	-	P	P	-
4 1/2	12.6	12.75	-	114.3	6.88	PNU	PNU	PNU	PNU	PNU	PNU	-
4 1/2	15.2	-	-	114.3	8.56	-	-	P	-	P	P	-



套管/Casing

API 5CT Casing:

Casings are used for fixing the well wall or down hole, which have wider diameters, can be divided into conductor casings, technical casings and Oil casings.

适用标准及供货技术条件:

Standards and Technical Conditions for Supply:API Spec 5CT

用途 Uses:

套管用作油气井的井壁 Well Casing serves as well sidewall.

规格 Dimension:

OD: 114.3~508mm WT: 5.21~16.13mm

钢级 Grade:

J55, K55, N80-1,N80-Q, L80-1, L80-9Cr,L80-13Cr,C95, P110,Q125.

螺纹型号 Thread types:

STC,LTC,BTC,NEW VAM,VAM TOP,JFE FOX,Hunting Apex,Hydril 521,VAM 21, etc.

长度 Lengths:

API 5CT Casing	Range 1	Range 2	Range 3
	4.88~7.62	7.62~10.36	10.36~14.63

机械性能 Mechanical Properties:

钢级 Grade	类型 Type	加载下的总伸长率 Total elongation under Load	屈服强度 Yield strength Mpa		抗拉强度 Tensile strength Mpa	硬度 Hardness max		规定壁厚 Specified wall thickness mm	允许硬度变化 Allowable hardness variation	
		%	min	max	min	HRC	HBW		HRC	
API 系列 API Series	J55	-	0.5	379	552	517	-	-	-	-
	K55	-	0.5	379	552	655	-	-	-	-
	N80	1	0.5	552	758	689	-	-	-	-
		Q	0.5	552	758	689	-	-	-	-
	M65	-	0.5	448	586	586	22	235	-	-
		1	0.5	552	655	655	23	241	-	-
		9Cr	0.5	552	655	655	23	241	-	-
	L80	13Cr	0.5	552	655	655	23	241	-	-
		1, 2	0.5	621	724	689	25.4	255	≤12.70	3.0
		1, 2	0.5	621	724	689	25.4	255	12.71~19.04	4.0
	C90	1, 2	0.5	621	724	689	25.4	255	19.05~25.39	5.0
		1, 2	0.5	621	724	689	25.4	255	≥25.4	6.0
		-	0.5	655	758	724	-	-	-	-
	T95	1, 2	0.5	655	758	724	25.4	255	≤12.70	3.0
		1, 2	0.5	655	758	724	25.4	255	12.71~19.04	4.0
		1, 2	0.5	655	758	724	25.4	255	19.05~25.39	5.0
1, 2		0.5	655	758	724	25.4	255	≥25.4	6.0	
P110	-	0.6	758	965	862	-	-	-	-	
	全部/All	0.65	862	1034	931	b	-	≤12.70	3.0	
Q125	全部/All	0.65	862	1034	931	b	-	12.71~19.04	4.0	
	全部/All	0.65	862	1034	931	b	-	≥19.05	5.0	





钻杆/Drill Pipe

适用标准及供货技术条件

Standards and technical conditions for supply
API SPEC 5DP

用途 Uses:

用于钻井 For Well Drilling

- 注: 1、EU-外加厚;IEU-内外加厚;IU-内加厚;
2、工具接头螺纹有左旋螺纹和右旋螺纹两种;
3、螺纹镀铜或磷化。

Note:

1. EU-External Upset IEU-Internal-External Upset IU-Internal Upset
2. Threads of tool joints are left-hand or right-hand.
3. Threads are cooper-plated or phosphated.

钢级 Grade:

E75, X95, G105, S135.

钻杆接头耐磨带 The wear-resistant belt of tool joint:

Arceo 100XT, 200XT, 300XT, 400XT

钻杆内涂层 Internal coating drill pipe:

TK34, DPC, TC2000, TC3000



规格 Dimension:

规格外径 Size designation	公称重量 Calculate d weight	工具接头型号 Tool joint designation	计算重量 Calculated weight		钢级 Grade	壁厚 Wall thickness		加厚形式(见注) Upset ends,for weld-on tool joints(see note)
			lb/ft	Kg/m		in	mm	
2 3/8"	6.65	NC26	6.26	9.32	E.X.G.S	0.280	7.11	EU
2 7/8"	10.40	NC31	9.72	14.48	E.X.G.S	0.362	9.19	EU
3 1/2"	13.30	NC38	12.31	18.34	E.X.G.S	0.368	9.35	EU
3 1/2"	15.50	NC38,NC40	14.63	21.79	E.X.G.S	0.449	11.40	EU
4"	14.00	NC40,NC46	12.93	19.26	E.X.G.S	0.330	8.38	IU,IEU
4 1/2"	16.60	NC46,NC50	14.98	22.31	E.X.G.S	0.337	8.56	EU,IEU
4 1/2"	20.00	NC46,NC50	18.69	27.84	E.X.G.S	0.430	10.92	EU,IEU
5"	19.50	NC50,NC52	17.93	26.71	E.X.G.S	0.362	9.19	IEU
5"	25.60	NC50,5 1/2FH	24.03	35.79	E.X.G.S	0.500	12.70	IEU
5 1/2"	21.90	5 1/2FH	19.81	29.51	E.X.G.S	0.361	9.17	IEU
5 1/2"	24.70	5 1/2FH	22.54	33.57	E.X.G.S	0.415	10.54	IEU
6 5/8"	25.20	6 5/8FH	22.19	33.0	E.X.G.S	0.330	8.38	IEU
6 5/8"	27.70	6 5/8FH	24.21	41.0	E.X.G.S	0.362	9.19	IEU

防腐涂层/Anti-corrosion coating

目前公司从事钢管各类涂层的项目,包括单双层FBE, 2PE, 3PE, 3PP或其他防腐层;公司执行DIN30670, DIN30671, DIN30678, CAN/CSA-Z245.21-M92, SY/T4013-2002, SY/T0315-97等标准。

Various steel pipe external coating projects are currently implemented by our company including single-layer/double-layer FEB, 2PE, 3PE, 3PP and other anti-corrosion coatings with the performed standards such as DIN30670, DIN30671, DIN30678, CAN/CSA-Z245.21-M92, SY/T4013-2002, SY/T0315-97 etc.

涂层类别 Coating Type	涂层 Coating Layer	涂层厚度 Coating thickness
3PE(三层聚乙烯) Three layers polyethylene	第一层: 环氧粉末(绿色) Inside layer: epoxy(Green)	2.0-4.5mm
	中间层: 胶粘剂(白色) Mid layer: adhesive(White)	
	最外层: 聚乙烯(黑色) Outer layer: polyethylene(Black)	
	第一层: 胶粘剂 Inside layer: adhesive	
2PE(两层聚乙烯)	最外层: 聚乙烯 Outer layer: polyethylene	2.0-4.5mm
	环氧粉末 Epoxy	
	第一层: 环氧粉末(绿色) Inside layer: epoxy(Green)	
FBE(环氧粉末)	环氧粉末 Epoxy	200-400um
	第一层: 环氧粉末(绿色) Inside layer: epoxy(Green)	
2FBE(双层环氧粉末)	最外层: 加强型环氧粉末(灰绿色) Outer layer: intensity epoxy(Sage green)	400-800um
	第一层: 环氧粉末(绿色) Inside layer: epoxy(Green)	
	最外层: 加强型环氧粉末(灰绿色) Outer layer: intensity epoxy(Sage green)	
3PP(三层聚丙烯)	第一层: 环氧粉末(绿色) Inside layer: epoxy(Green)	2.5-3mm
	中间层: 胶粘剂(白色) Mid layer: adhesive(White)	
	最外层: 聚丙烯(白色) Outer layer: polypropylene(White)	
	第一层: 环氧粉末(绿色) Inside layer: epoxy(Green)	

According to the different applications and customers' requirements, we can provide various coating and lining types contorting to various international standards.



流体输送用管/Tube for Conveyance of Fluid

标准 Standard:

ASTM A 53M
ASTM A 106M
JIS G 3454 JIS G 3455 JIS G 3456

用途 Uses:

用于石油、天然气输送以及其他流体输送
For conveying oil, gas and other fluids

钢级 Grade:

标准 Standard	钢级 Grade
ASTM A 53 M	A, B
ASTM A 106M	A, B, C
JIS G 3454	STPG 370, STPG 410
JIS G 3455	STPG370, STPG410, STPG480
JIS G 3456	STPG370, STPG410, STPG480

注: 经协商, 也可供应其他牌号的钢管。

Note: Other grades of steel pipe can be made available through consultations.



机械加工用管及其他 Machining Tube and others

机械用管和结构用管 Mechanical Tubing and Tube for Structures

标准 Standard:

Mechanical Tubing: ASTM A519 美国材料试验协会标准 ASTM A519
American Society for Testing Material
Tube for Structures: DIN 1629 德国工业标准 Deutsches Institut für Normung

用途 Uses:

Mechanical Tubing: 用于机械加工 Using for machining
Tube for Structures: 用于制造管道、容器、设备、管件及钢结构 For
manufacture of pipelines, vessels, equipment, pipe fittings and steel structures.

钢级: Grade

Mechanical Tubing: 1010, 1020, 1045, 1518, 4118, 4130, 4135, 4140
Tube for Structures: S137.0, S144.0, S155, S152.0

钢级 Grade:

标准 Standard	钢级 Steel grade
DIN 17175	St35.8, St45.8, 15Mo3, 13CrMo44 10CrMo910, 14MoV63, 12Cr1MoV
ASTM A106M ASME SA-106	A106 B SA-106C
ASTM A192M ASME SA-192M	A192 SA-192
ASTM A179 ASME SA 179	A179 SA 179
ASTM A209M ASME SA-209M	A 209T1, A209T1b, A 209T1a SA-209T1, SA-209T1b, SA-209T1a
ASTM A 210M ASME SA-210M	A 210A1, A 210C SA-210A1, SA-210C
ASTM A335 ASME SA335	P1, P2, P5, P9, P11, P12, P21, P22, P23, P91, P92
ASTM A 213M ASME SA-213M	A 213 T2, A213 T11, A213 T12, A213 T22, A213 T23 SA-213 T2, SA213-T11, SA213-T12, SA213-T22, SA213-T23 A213 T24, A213 T91, A213 T911, A213 T92, A213 T122 SA-213 T24, SA213-T11, SA213-T911, SA213-T92, SA213-T122 TP304H, TP321H, TP347H, S30432, TP310HCbN
EN 10216-2	P195GH, P235GH, P265GH, 16Mo3 10CrMo5-5, 13CrMo4-5, 10CrMo9-10, X10CrMoVnNb9-1
JIS G 3461	STB 340, STB410, STB510
JIS G 3462	STBA12, STBA13, STBA20C, STBA22 STBA23, STBA24, STBA26
JIS G 3463	SUS304HTB, SUS321HTB

锅炉管/Boiler Tube

标准 Standard

美国机械工程师协会标准 American society of mechanical engineers
ASME SA-106, ASME SA-192M, ASME SA-209M, ASME SA-210M, ASME SA-213M, ASME SA-335M, ASME SA-179M
美国材料试验协会标准 American Society for Testing and Materials
ASTM A 106M, ASTM A 192M, ASTM A 210M, ASTM A 213M

欧盟标准 European Standards

EN 10216-2

德国工业标准 Deutsches Institut für Normung
DIN 17175

日本工业标准 Japanese industrial standards
JIS G 3456, JIS G 3461, JIS G 3462

用途 Uses

用于锅炉水冷壁、省煤器、再热器、过热器和蒸汽管道的制造。
For manufacture wall panel, economizer, reheater superheater and
steam pipeline of boilers



注: 经协商, 也可供应其它牌号的钢管。

Note: Other grades of steel pipe can be made available through consultations.

产品规格 Available Dimension Range:

冷拔(冷轧)规格表 Cold Finished Seamless Tube and Pipe:

Φ8-114.3 × 1-20mm

热轧规格表 Hot-rolled Steel Tube and Pipe:

Φ114.3-720 × 5-120mm



质量保证

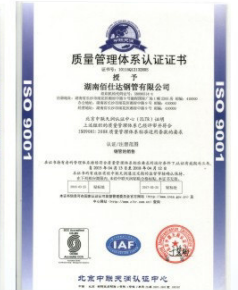
Quality Assurance



公司获得了ISO9001质量管理体系证书
ISO14001环境管理体系证书
公司钢管产品获得的认证证书主要有：
油管、套管、钻杆和管线管等油田用管材获得美国石油协会API颁发的5CT、5DP、5L会标使用许可证
锅炉管获得压力管道元件特种设备制造许可证
结构管获得欧盟CE认证



Our company has been accredited with ISO9001 Quality Management System and ISO14001 Environmental Management System.
Main certifications for our steel pipe products comprise:
Oil tubing, casing, drill pipe and line pipe series branded with American Petroleum Institute's API Spec 5CT, API Spec 5DP and API Spec 5L respectively.
Boiler pipe licensed with National Pressure Pipe & Special Equipment Manufacturing Permit.
Structural pipe certified with CE.



货物包装发运 Packing and Shipping



管线管/Line Pipe



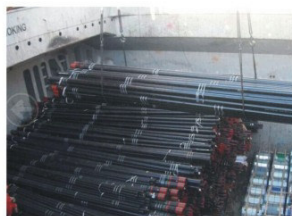
防腐管/Coated Pipe



接箍/Couplings



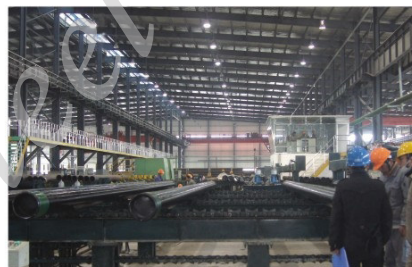
散货/Bulk Cargo



检测设备 Detection equipment



公司为确保产品质量与合格产品出厂，斥巨资配置了一系列产品检测设备：如涡流探伤仪、在线超声波探伤仪、水压试验机等，建立了检测中心、理化试验中心等，这些精密的检验设备，保证了合格产品的出厂。



Configured to ensure product quality and conformity of manufactured products, has invested heavily in a range of products testing equipment: such as EDDY current Testing Machine, online ultrasonic flaw detector, tensile testing machine, the establishment of a testing center, physical and chemical test center, these sophisticated testing equipment to ensure that the qualified factory.



经营业绩 Operating Performance

佰仕达已经建立了广泛的国际销售网络，客户遍及中东，东南亚，非洲及美洲等区域。我们是中国主要的石油专用管（OCTG）和石油天然气输送用管线管的出口商之一，我们连续五年来钢管出口总量创中国湖南省外贸行业钢管出口之最。而我们将会通过不断扩展国际市场以实现持续增长。

Bestar has set up extensive international sales network covering Middle East, Southeast Asia, South Africa, Europe, the Americas etc. As one of the major exporters of OCTG and line pipe for crude oil and natural gas delivery in China, Bestar's exports of steel pipe has remained top in Hunan Province for five years. And we will keep growing and expanding the global market.



NPDC Project

Product Name	Standard	Grade	Size	Qty(MT)	Country
Casing	API 5CT	k55	508*12.7	1676	Nigeria



ONGC Project

Product Name	Standard	Grade	Size	Qty(MT)	Country
Tubing&Casing	API 5CT	N80	88.9*6.45 177.8*9.19	1320	India



Swizerland Gas

Product Name	Standard	Grade	Size	Qty(MT)	Country
SMLS	API 5L PSL1	X52	323.8*12.7 355.6*14.3	3266	Switzerland



BO&GE

Product Name	Standard	Grade	Size	Qty(MT)	Country
SMLS	API 5L PSL2	B	323.8*8.38	1521	UAE

CC Energy Project

Product Name	Standard	Grade	Size	Qty(MT)	Country
SMLS	API 5L	Gr. B PSL2	114.3*8.56	1035	Oman



Valvorobica

Product Name	Standard	Grade	Size	Qty(MT)	Country
SMLS LinePipe	API 5L	B	3/4"-18"	1500	Italy



PT BAS

Product Name	Standard	Grade	Size	Qty(MT)	Country
SMLS Pipe	API 5L/ASTM A106/ASTM A53	B	3/4"- 16"sch40/sch80	2885	Indonesia



PDVSA Project

Product Name	Standard	Grade	Size	Qty(MT)	Country
Oil Casing	API 5CT EM-18-00-05	J55/N80/N80Q	5 1/2"-13 3/8"	4236	Venezuela



合作客户 Clients



公司优势 Company Strengths

Integrated steel pipes supplier supporting lowest price in China

中国价格最低的钢管整体配套供应商

Strong financial strength to meet any payment term

雄厚的资金实力满足任何付款方式

Good quality to accept any third party inspection

良好的质量接受任何第三方机构检验



联系我们
Contact us

Bestar Steel Co., Ltd
Web: <http://www.bestartubes.com>
Head Office Address: No.9 Xiangfu Road, Yuhua District, Changsha, Hunan, China
Postcode: 410116

Overseas Sales Department:
Tel: 0086-731-88678531, 88678532, 88678537,
88678538, 88706080, 88706029
Fax: 0086-731-88678531
Email: sales@bestartubes.com

Quality Control Department:
Tel: 0086-731-88678512
Email: quality@bestartubes.com

Production Department:
Tel: 0086-731-88727975
Email: production@bestartubes.com

Technology R&D Center:
Tel: 0086-731-88678506

Financial Department:
Tel: 0086-731-88706082

Purchasing Department:
Tel: 0086-731-88678544

Logistics Department:
Tel: 0086-731-88706051

Administration Department:
Tel: 0086-731-84459688